B.E.Eighth Semester (Mechanical Engineering) (C.B.S.)

Elective - II : Industrial Fluid Power

P. Pages: 3
Time: Three Hours



NKT/KS/17/7584

Max. Marks: 80

	Notes	2	 All questions carry marks as indicated. Solve Question 1 OR Questions No. 2. Solve Question 3 OR Questions No. 4.
			Solve Question 5 OR Questions No. 6.
			5. Solve Question 7 OR Questions No. 8.
			5. Solve Question 9 OR Questions No. 10.
			7. Solve Question 11 OR Questions No. 12.
			B. Due credit will be given to neatness and adequate dimensions.
			Assume suitable data whenever necessary.
		\1	0. Diagrams and equations should be given whenever necessary.
70	5	1	1. Illustrate your answers whenever necessary with the help of neat sketches.
	2)		$abar{a}(0)$
l.	a)	Disc	euss types of hydraulic fluids. 6
	b)		at are the effects of temperature and pressure on hydraulic fluids?
	c)	Wha	at are requirements of a good hydraulic fluid?
			OR
2.	a)	Disc	cuss components of hydraulic system.
	b)	Wha	at are advantages of hydraulic system over mechanical and electrical systems.
	c)	Disc	cuss at least two industrial applications of hydraulic systems.
3.	a)	Drav	w the symbols for following:-
		i)	Check valve
		ii)	Filter
		iii)	Weight loaded accumulator
		iv)	Compressor
		v)	Pressure compensated flow control valve
	(6	vi)	Double acting cylinder with single piston rod.
E	70	vii)	Gas charged accumulator.
0	9	viii)	Pump.
	b)	Wha	at are factor considered while selecting a pump in a hydraulic system?

4.	a)	Discuss internal gear pump with neat sketch.	9
	b)	How much power would a pump produce when operating at 140 bar and delivering	4
	0)	$0.001\mathrm{m}^3/\mathrm{s}$ of oil? What power rated electric motor would be selected to drive this pump if its overall efficiency is 85%?	•
5.	a)	Assuming friction to be negligible, determine the weight that must be used to generate $10MPa$ from an accumulator with a cross section diameter of $0.3m$. What must be stroke length to have capacity of $0.2m^3$?	5
	b)	The following data is available for an axial piston pump: $N=1000$ rpm, no. of cylinder = 9, diameter of piston = 15mm, ring dimeter of block=152mm and angle of inclination is 30°. Calculate input and output power if the overall efficiency is 85% and mechanical efficiency is 90%.	8
(¢	2	OR	
6.	a)	A vane pump was tested at rated pressure 100 bar and 1800 rpm. It delivered actual flow of 162 liters per minute. Rotor diameter = 65mm, Cam ring diameter = 90mm, Vane width = 55mm, Eccentricity=8mm, Torque = 220Nm, Calculate. i) Theoretical flow rate ii) Volumetric efficiency iii) Mechanical efficiency iv) Power output	8
	b)	A hydraulic motor has displacement of $164\mathrm{cm}^3$ and operates with a pressure of 70 bar and a speed of 2000 rpm. If the actual flow rate consumed by motor is $0.006\mathrm{m}^3/\mathrm{s}$ & actual torque delivered by motor is $170\mathrm{Nm}$, find the power output, volumetric and overall efficiency.	5
7.		Draw the hydraulic circuits using suitable components with appropriate function (any two circuits of the following) i) Circuit illustrating use of sequencing valve. ii) Circuit illustrating use of accumulator. iii) Meter in circuit. iv) Circuit illustrating use of unloading valve. OR	14
8.	a)	For the meter in system as shown the following data are given. Desired cylinder speed = 25 cm/s Cylinder diameter = 5cm Cylinder load = 12000N PRV setting = 7000kPa Determine the required capacity coefficient of the FCV.	6
1	b)	What do you mean by pressure override in context of PCV. Discuss showing curves.	4
	c)	Why in FCV the pressure compensation and temperature compensation is required? How it is provided?	4
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9.	a)	Discuss FRL unit in Pneumatic system.	1
7),	b)	Discuss two stage reciprocating air compressor used in pneumatic system.	6
		OR	
10.	a)	Discuss hydraulic circuit for shaper machine.	9
	b)	What is meant by Beta ratio designation $B_8 = 75$? Determine Beta ratio of a filter when, during test operation, 30000 particles greater than 20 μ m enter the filter and 1050 of these particles pass through the filter. What is Beta efficiency in this case?	4
11.	a)	Draw and discuss single acting air cylinder.	7
6	b)	Discuss 2/2 dc valve and 3/2 dc valve used in pneumatic system. Draw neat sketch.	6
70	5)	OR	
12.	a)	What are merits and demerits of pneumatic system over hydraulic and electrical systems?	6
	b)	Discuss Vane type air motor with neat sketch.	7

